

# EAGON WINDOWS & DOORS CO., LTD. COMPUTER SIMULATION REPORT

**SCOPE OF WORK**

ESS 145 LS - NFRC 100/200/500

**REPORT NUMBER**

M3777.01-116-45 R0

**TEST DATE**

07/12/21

**ISSUE DATE**

07/12/21

**RECORD RETENTION END DATE**

07/12/26

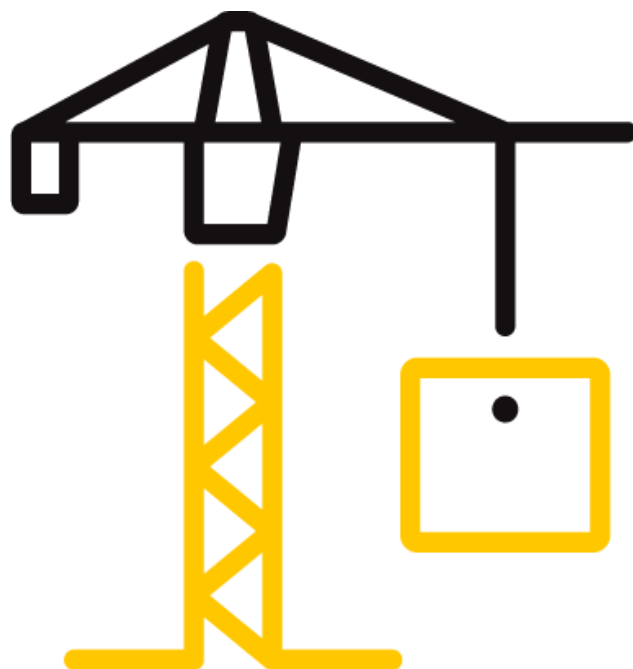
**PAGES**

51

**DOCUMENT CONTROL NUMBER**

RT-R-AMER-Test-4044 (01/16/19)

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**TEST REPORT FOR EAGON WINDOWS & DOORS CO., LTD.**

Report No: M3777.01-116-45 R0

Date: 07/12/21

**REPORT ISSUED TO**

**EAGON WINDOWS & DOORS CO., LTD.**

91 Yeomjeon-ro

Incheon, Enter State 22107

**SECTION 1**

**SUMMARY**

**SERIES/MODEL: ESS 145 LS**

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted to perform U-Factor, Solar Heat Gain Coefficient, Visible Transmittance and Condensation Resistance simulations in accordance with the National Fenestration Rating Council (NFRC).

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends five years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

FOR INTERTEK B&C:

**COMPLETED BY:** Jonathan P. Spencer

**TITLE:** Project Engineer

**SIGNATURE:**

**DATE:** 07/12/21

JPS:jps

**REVIEWED BY:** Eric S. Leitner

**TITLE:** Manager - Simulations and Thermal Testing, SIRC

**SIGNATURE:**

**DATE:** 07/12/21

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**SECTION 2**

**TEST METHODS**

The products were evaluated in accordance with the following:

***ANSI/NFRC 100-2020, Procedure for Determining Fenestration Product U-Factors***

***ANSI/NFRC 200-2020, Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence***

***NFRC 500-2017, Procedure for Determining Fenestration Product Condensation Resistance Values***

*\*Condensation Resistance results obtained from this procedure are for controlled laboratory conditions and do not include the effects of air movement through the specimen, solar radiation, and the thermal bridging that may occur due to the specific design and construction of the fenestration system opening.*

Ratings values included in this report are for submittals to an NFRC-licensed IA and are not meant to be used directly for labeling purposes. Only those values identified on a valid Certificate of Authorization (CA) by an NFRC accredited Inspection Agency (IA) are to be used for labeling purposes. The ratings values were rounded in accordance with NFRC 601, NFRC Unit and Measurement Policy.

Intertek B&C is an NFRC accredited simulation laboratory and all simulations were conducted in full compliance with NFRC approved procedures and specifications. The values included in this report are not considered in compliance with ANSI/NFRC 100, ANSI/NFRC 200, and/or NFRC 500 unless the associated validation test requirements have been satisfied, as applicable.

## TEST REPORT FOR EAGON WINDOWS & DOORS CO., LTD.

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### SECTION 3

#### TEST PROCEDURE

The total product, including specific frame, spacer, and glass details, was modeled using NFRC approved software.

<b>FRAME AND EDGE MODELING</b>	THERM 7.4.4
<b>CENTER-OF-GLASS MODELING</b>	WINDOW 7.4.14
<b>TOTAL PRODUCT CALCULATIONS</b>	WINDOW 7.4.14
<b>SPECTRAL DATA LIBRARY</b>	IGDB 80.0

#### Modeling Assumptions / Technical Interpretations

Any modeling assumptions and technical interpretations required to model this product are listed below.

- 1) To prevent air infiltration, tape was applied to all interior sash crack locations.

### SECTION 4

#### SIMULATION SPECIMEN DESCRIPTION

<b>SERIES/MODEL</b>	ESS 145 LS
<b>PRODUCT TYPE</b>	Sliding Glass Door, Sliding Glass Door (XX or OX)
<b>FRAME MATERIAL</b>	AT - Aluminum w/ Thermal Breaks - All Members
<b>SASH MATERIAL</b>	AT - Aluminum w/ Thermal Breaks - All Members
<b>STANDARD SIZE</b>	2000mm x 2000mm

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**SECTION 4 (Continued)**

**SIMULATION SPECIMEN DESCRIPTION**

<b>SPACER OPTIONS</b>			
<b>TYPE</b>	<b>PRIMARY SEAL</b>	<b>SECONDARY SEAL</b>	<b>CODE</b>
Cardinal Endur Spacer	Royal PIB	Silicone	SS-D
Technoform TGI Spacer	PIB	Silicone	TS-D
Quanex Premium Super Spacer	Butyl Rubber	None	ZF-S
Allmetal LPX Spacer	Silicone	Silicone	A1-D

<b>GRID OPTIONS</b>		
<b>GRID SIZE</b>	<b>GRID TYPE</b>	<b>GRID PATTERN</b>
None	-	-

<b>REINFORCEMENT OPTIONS</b>	
<b>LOCATION</b>	<b>MATERIAL</b>
None	-

<b>GAS FILLING TECHNIQUE</b>	
<b>FILL TYPE</b>	<b>METHOD</b>
90% Argon	Single probe

<b>EDGE-OF-GLASS CONSTRUCTION</b>	
<b>INTERIOR CONDITION</b>	EPDM gasket between glazing bead and glass
<b>EXTERIOR CONDITION</b>	EPDM gasket between sash leg and glass

<b>WEATHERSTRIPPING</b>		
<b>TYPE</b>	<b>QUANTITY</b>	<b>LOCATION</b>
EPDM gasket	2 rows	Sash perimeter

<b>FRAME/SASH MATERIALS FINISH</b>	
<b>INTERIOR</b>	Painted aluminum
<b>EXTERIOR</b>	Painted aluminum

<b>VALIDATION MATRIX*</b>	
<b>PRODUCT LINE</b>	<b>REPORT NUMBER</b>
None	-

*\*These products are part of a validation matrix. Only one is required for validation testing.*

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**SECTION 5**

**SPECIALTY PRODUCTS TABLE**

The specialty products method allows the manufacturer to determine the overall product SHGC and VT for any glazing option. The center of glass SHGC and/or VT must be determined using WINDOW 7.4.14. The method calculates overall product SHGC and VT indexed on center of glass properties. All values used in the calculations are truncated to six decimal place precision.

	No Dividers	Dividers < 1	Dividers > 1
<b>SHGC0</b>	0.007739	0.010873	0.013792
<b>SHGC1</b>	0.754253	0.661882	0.575828
<b>VT0</b>	0.000000	0.000000	0.000000
<b>VT1</b>	0.746514	0.651009	0.562037

$$SHGC = SHGC0 + SHGCc (SHGC1 - SHGC0)$$

$$VT = VT0 + VTc (VT1 - VT0)$$

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### SECTION 6

### SIMULATION RESULTS

TOTAL PRODUCT CALCULATIONS (ESS 145 LS)												
Option Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)	Tint	Spacer	Grid Type
	U-Factor (Btu/Hr-Ft2-F)			Solar Heat Gain Coefficient (SHGC) Grids (None / <1 / >=1)				Visible Transmittance (VT) Grids (None / <1 / >=1)		Condensation Resistance (CR)		
1	E272 / arg90 / clr (6mm/6mm) - 25mm IG											
	0.224	0.500	0.224					ARG90	0.042(#2)	CL	SS-D	N
	U-Factor 0.37			SHGC(N) 0.31				VT(N) 0.52		CR 50		
2	E366 / arg90 / clr (6mm/6mm) - 25mm IG											
	0.224	0.500	0.224					ARG90	0.020(#2)	CL	SS-D	N
	U-Factor 0.37			SHGC(N) 0.21				VT(N) 0.47		CR 50		
3	E270 / air / i89 (6mm/6mm) - 25mm IG											
	0.224	0.500	0.223					AIR	0.035(#2) / 0.149(#4)	CL	SS-D	N
	U-Factor 0.35			SHGC(N) 0.27				VT(N) 0.49		CR 41		
4	E366 / air / i89 (6mm/6mm) - 25mm IG											
	0.224	0.500	0.223					AIR	0.020(#2) / 0.149(#4)	CL	SS-D	N
	U-Factor 0.35			SHGC(N) 0.21				VT(N) 0.46		CR 42		
5	E180 / arg90 / i89 (6mm/6mm) - 25mm IG											
	0.223	0.500	0.223					ARG90	0.068(#2) / 0.149(#4)	CL	SS-D	N
	U-Factor 0.34			SHGC(N) 0.44				VT(N) 0.56		CR 43		
6	E270 / arg90 / i89 (6mm/6mm) - 25mm IG											
	0.224	0.500	0.223					ARG90	0.035(#2) / 0.149(#4)	CL	SS-D	N
	U-Factor 0.33			SHGC(N) 0.27				VT(N) 0.49		CR 44		
7	E366 / arg90 / i89 (6mm/6mm) - 25mm IG											
	0.224	0.500	0.223					ARG90	0.020(#2) / 0.149(#4)	CL	SS-D	N
	U-Factor 0.33			SHGC(N) 0.21				VT(N) 0.46		CR 44		
8	SB60 / arg90 / i89 (6mm/6mm) - 25mm IG											
	0.223	0.500	0.223					ARG90	0.035(#2)	CL	TS-D	N
	U-Factor 0.37			SHGC(N) 0.30				VT(N) 0.53		CR 50		
9	SB70 / arg90 / i89 (6mm/6mm) - 25mm IG											
	0.223	0.500	0.223					ARG90	0.018(#2)	CL	TS-D	N
	U-Factor 0.37			SHGC(N) 0.21				VT(N) 0.48		CR 50		
10	SNX 62/27 / air / clr (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					AIR	0.020(#2)	CL	ZF-S	N
	U-Factor 0.40			SHGC(N) 0.21				VT(N) 0.46		CR 51		

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### SECTION 6 (Continued)

### SIMULATION RESULTS

TOTAL PRODUCT CALCULATIONS (ESS 145 LS)												
Option Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)	Tint	Spacer	Grid Type
	U-Factor (Btu/Hr-Ft <sup>2</sup> -F)			Solar Heat Gain Coefficient (SHGC) Grids (None / <1 / >=1)				Visible Transmittance (VT) Grids (None / <1 / >=1)		Condensation Resistance (CR)		
11	SNX 62/27 / arg90 / clr (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					ARG90	0.020(#2)	CL	ZF-S	N
	U-Factor 0.36			SHGC(N) 0.20				VT(N) 0.46		CR 51		
12	SNX 62/27 / air / IS-20 (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					AIR	0.020(#2) / 0.198(#4)	CL	ZF-S	N
	U-Factor 0.35			SHGC(N) 0.20				VT(N) 0.45		CR 43		
13	SNX 62/27 / arg90 / IS-20 (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					ARG90	0.020(#2) / 0.198(#4)	CL	ZF-S	N
	U-Factor 0.33			SHGC(N) 0.20				VT(N) 0.45		CR 46		
14	SN68 / air / clr (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					AIR	0.039(#2)	CL	ZF-S	N
	U-Factor 0.40			SHGC(N) 0.23				VT(N) 0.43		CR 51		
15	SN68 / arg90 / clr (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					ARG90	0.039(#2)	CL	ZF-S	N
	U-Factor 0.37			SHGC(N) 0.23				VT(N) 0.43		CR 51		
16	SN68 / arg90 / IS-20 (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					ARG90	0.039(#2) / 0.198(#4)	CL	ZF-S	N
	U-Factor 0.33			SHGC(N) 0.22				VT(N) 0.42		CR 46		
17	SNX 51/23 / air / clr (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					AIR	0.021(#2)	CL	A1-D	N
	U-Factor 0.42			SHGC(N) 0.18				VT(N) 0.38		CR 46		
18	SNX 51/23 / arg90 / clr (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					ARG90	0.021(#2)	CL	A1-D	N
	U-Factor 0.38			SHGC(N) 0.18				VT(N) 0.38		CR 48		
19	SNX 51/23 / air / IS-20 (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					AIR	0.021(#2) / 0.198(#4)	CL	A1-D	N
	U-Factor 0.37			SHGC(N) 0.17				VT(N) 0.37		CR 37		
20	SNX 51/23 / arg90 / IS-20 (6mm/6mm) - 25mm IG											
	0.221	0.500	0.221					ARG90	0.021(#2) / 0.198(#4)	CL	A1-D	N
	U-Factor 0.35			SHGC(N) 0.17				VT(N) 0.37		CR 39		





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**SECTION 7**

**DRAWINGS / BILL OF MATERIALS**

The drawings which follow have been reviewed by Intertek B&C and are representative of the simulation results reported herein. Any deviations are documented herein or on the drawings.

SYSTEM  
ESS 70 SD MT

NOTE.

REV.	DESCRIPTION	DATE
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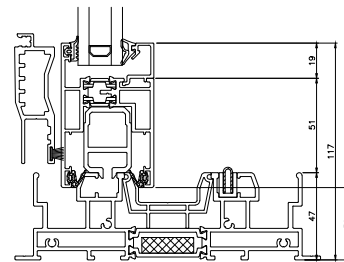
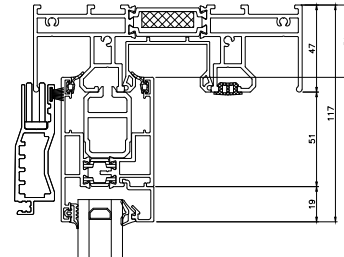
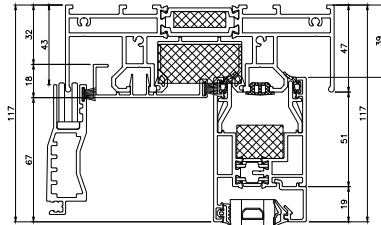
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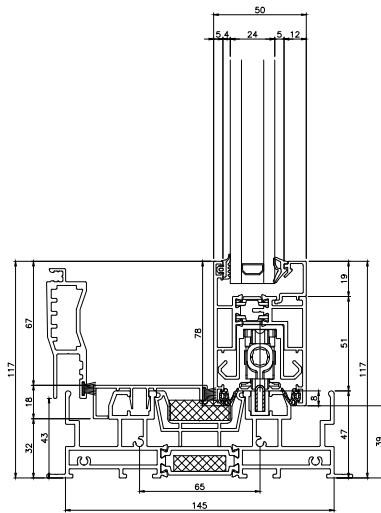
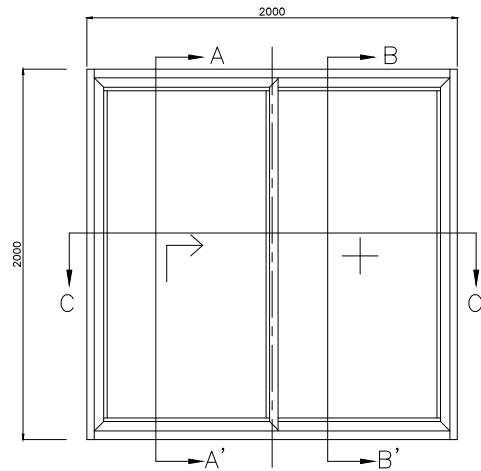
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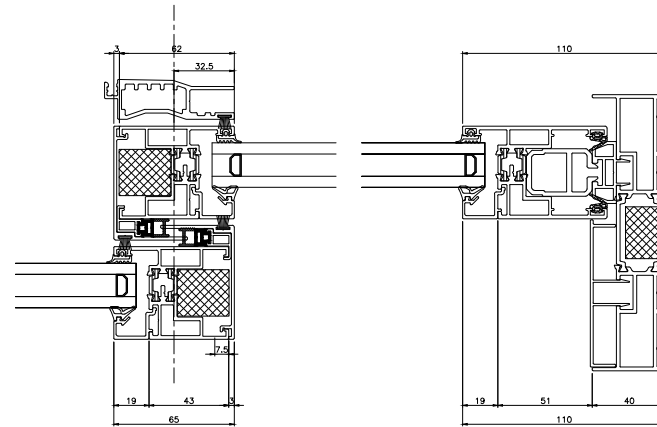
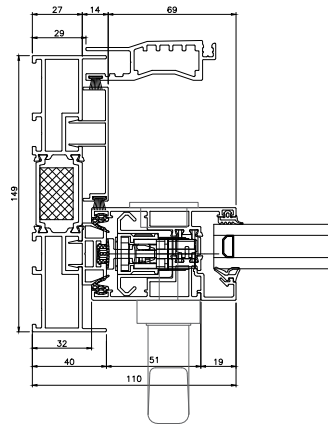
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T 1522-1271 F (032) 760 009



VERTICAL SECTION (B-B')



VERTICAL SECTION (A-A')

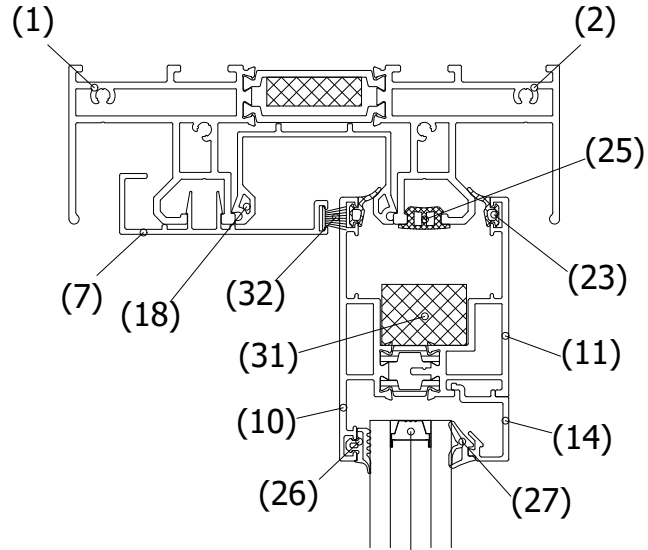


VERTICAL SECTION (C-C')

Bill of Materials	Appendix-A	Material
Part Identification	Part Number	Material
Frame Head OUT	(1)	Painted Aluminum Alloy
Frame Head IN	(2)	Painted Aluminum Alloy
Frame Sill OUT	(3)	Painted Aluminum Alloy
Frame Sill IN	(4)	Painted Aluminum Alloy
Frame Jamb OUT	(5)	Painted Aluminum Alloy
Frame Jamb IN	(6)	Painted Aluminum Alloy
Frame Head/Sill Cover	(7)	Painted Aluminum Alloy
Frame Jamb Cover 1	(8)	Painted Aluminum Alloy
Frame Sill Rail Supporter	(9)	Painted Aluminum Alloy
Vent OUT	(10)	Painted Aluminum Alloy
Vent IN	(11)	Painted Aluminum Alloy
Vent Center OUT	(12)	Painted Aluminum Alloy
Vent Center IN	(13)	Painted Aluminum Alloy
Glazing Bead	(14)	Painted Aluminum Alloy
Frame Insulation Bar	(15)	Polyamide 6.6 with 25%
Vent Insulation Bar	(16)	Polyamide 6.6 with 25%
Frame Sill Attach	(17)	PVC
Frame Head Attach	(18)	PVC
Frame Jamb Attach	(19)	PVC
Vent Cover Attach	(20)	PVC
Carriage Support	(21)	PVC
Vent Bottom/Stile Gasket	(22)	EPDM / EPDM Sponge
Vent Top Gasket	(23)	EPDM / EPDM Sponge
Center Cover Gasket	(24)	EPDM / EPDM Sponge
Frame Gasket	(25)	EPDM / EPDM Sponge
Outside Glazing Gasket	(26)	EPDM / EPDM Sponge
Inside Glazing Gasket	(27)	EPDM / EPDM Sponge
Spacer	(28)	Polyisobutylene(PIB)
		Stainless Steel
		Silicone
Frame Sill Insulation Foam	(29)	Polyurethane Foam
Frame Jamb Insulation Foam	(30)	Polyurethane Foam
Vent Top Insulation Foam	(31)	Polyurethane Foam
Vent Stile Insulation Foam	(32)	Polyurethane Foam
Frame Sill Rail	(33)	Stainless Steel
Frame Jamb Cover 2	(34)	Painted Aluminum Alloy

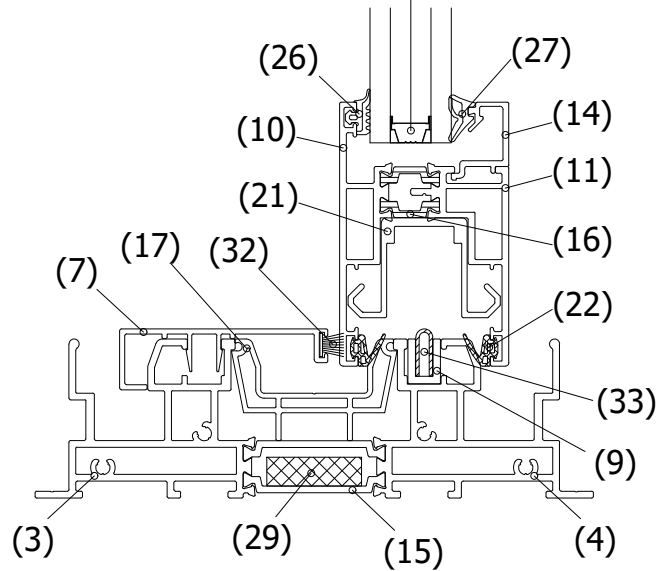
# Assembly Views : Vertical Section

Vent Head



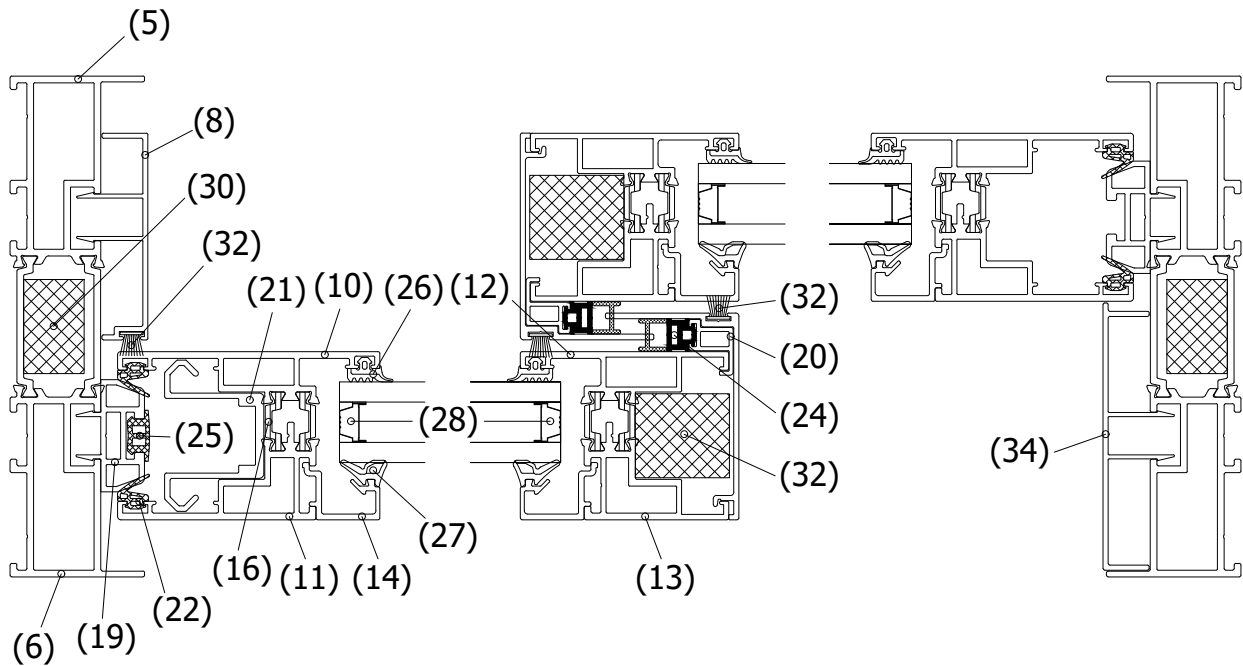
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Vent Sill

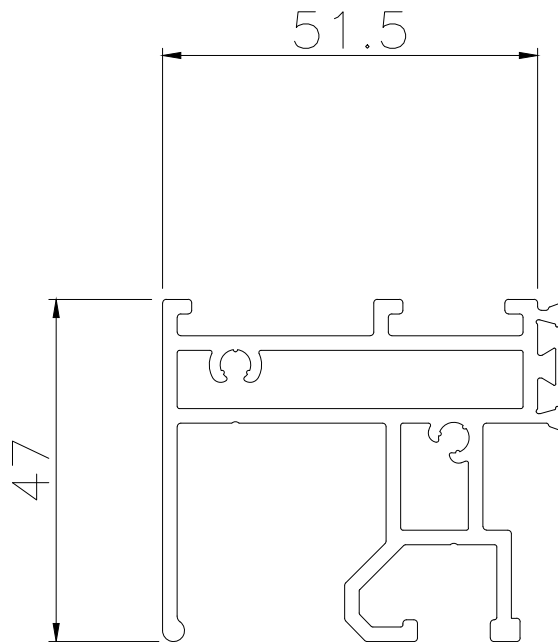


# Assembly Views : Horizontal Section

## Vent Jamb



no.01  
Frame Head OUT

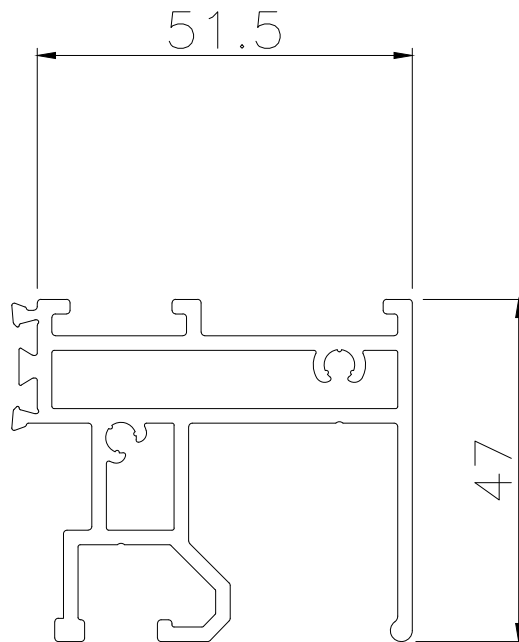


Material : Painted Aluminum Alloy

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	Date:	7/12/2021
	Verified by:	<i>Donlan W. Spencer</i>

no.02

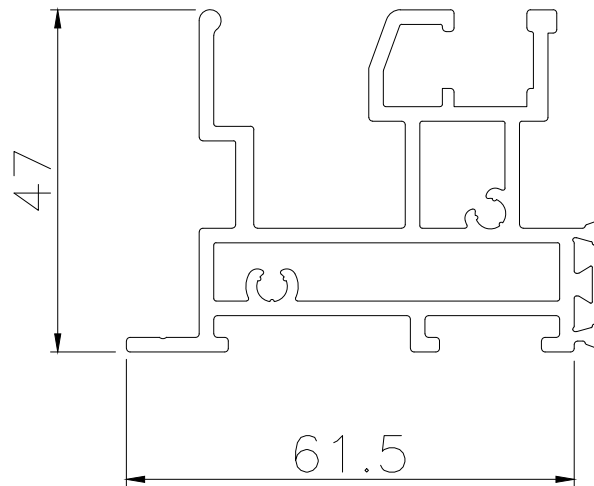
# Frame Head IN



Material : Painted Aluminum Alloy

no.03

# Frame Sill OUT



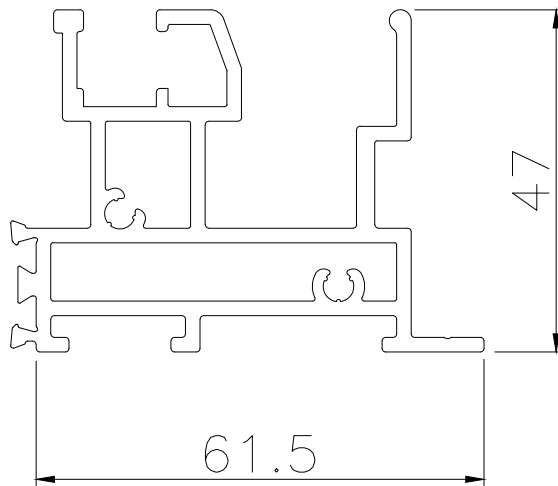
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<b>intertek</b> Total Quality. Assured.	Report #:	M3777-116-45
	Date:	7/12/2021
	Verified by:	<i>Jonathan W. Spencer</i>



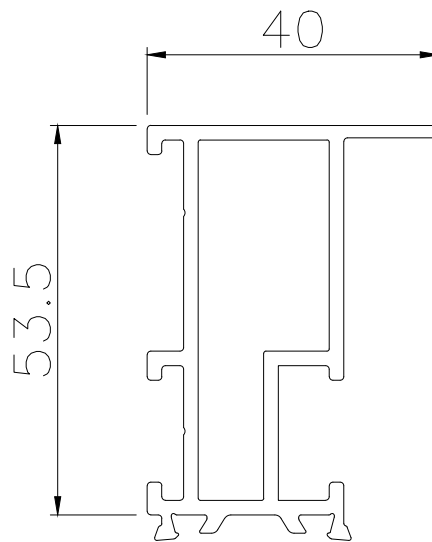
no.04

# Frame Sill IN



Material : Painted Aluminum Alloy

no.05  
Frame Jamb OUT

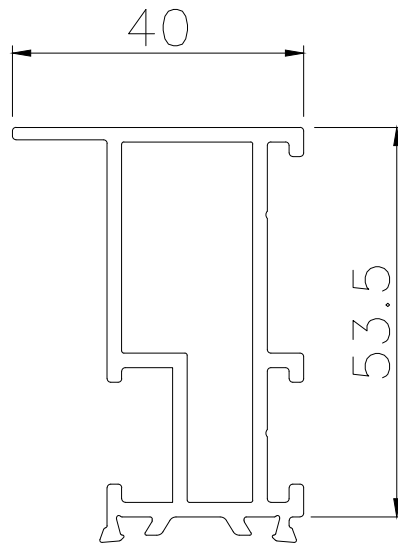


Material : Painted Aluminum Alloy

<b>intertek</b> Total Quality. Assured.	Report #:	M3777-116-45
	Date:	7/12/2021
	Verified by:	<i>Donlan W. Spencer</i>

no.06

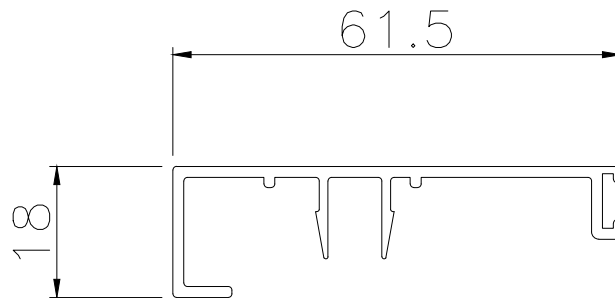
Frame Jamb IN



Material : Painted Aluminum Alloy

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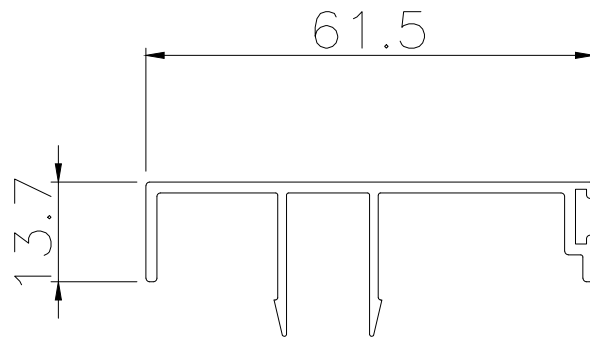
# Frame Head/Sill Cover



Material : Painted Aluminum Alloy

no.08

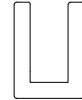
# Frame Jamb Cover 1



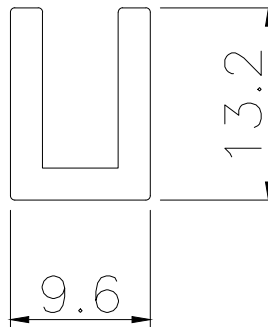
Material : Painted Aluminum Alloy

no.09

# Frame Sill Rail Supporter

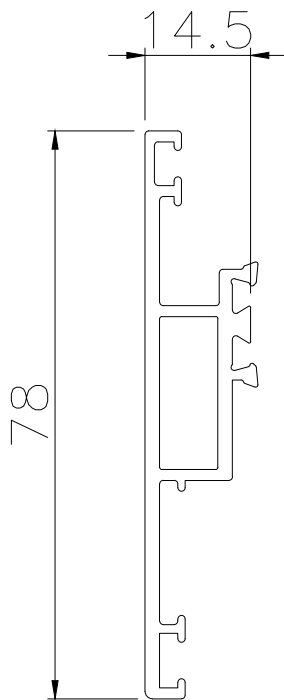


ACTUAL SIZE



Material : Painted Aluminum Alloy

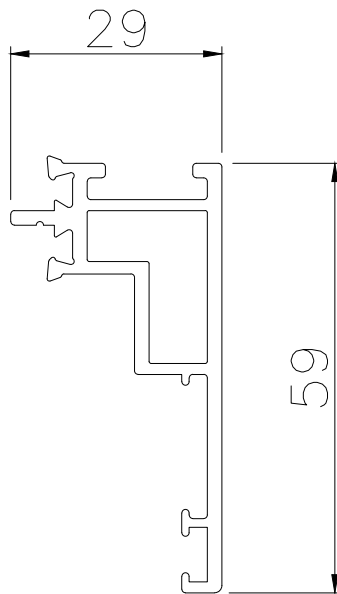
no.10  
Vent OUT



Material : Painted Aluminum Alloy

# no.11

## Vent IN

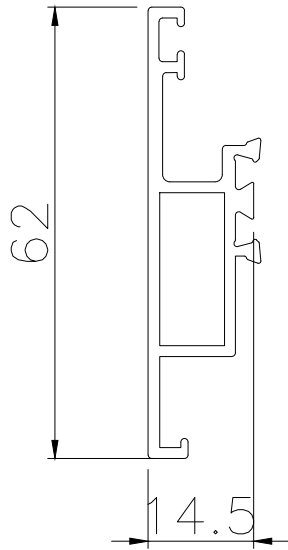


Material : Painted Aluminum Alloy



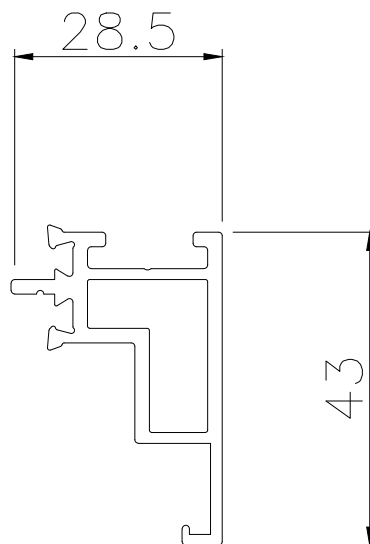
no.12

Vent Center OUT



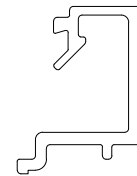
Material : Painted Aluminum Alloy

no.13  
Vent Center IN

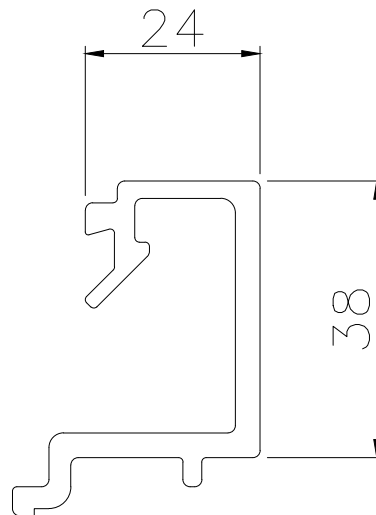


Material : Painted Aluminum Alloy

# no.14 Glazing Bead



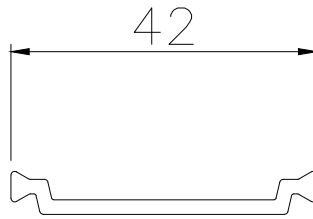
ACTUAL SIZE



Material : Painted Aluminum Alloy

no.15

# Frame Insulation Bar



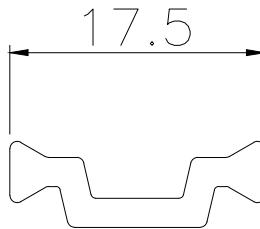
Material : Polyamide 6.6 with 25% glass fiber

no.16

# Vent Insulation Bar



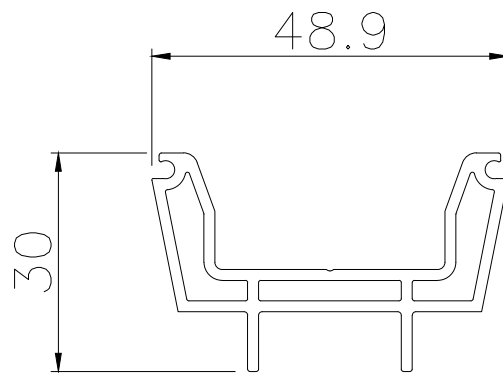
ACTUAL SIZE



Material : Polyamide 6.6 with 25% glass fiber

no.17

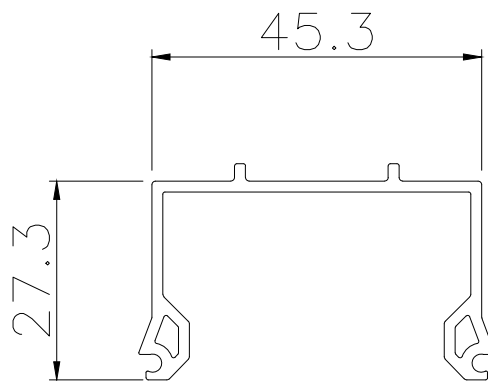
# Frame Sill Attach



Material : PVC

no.18

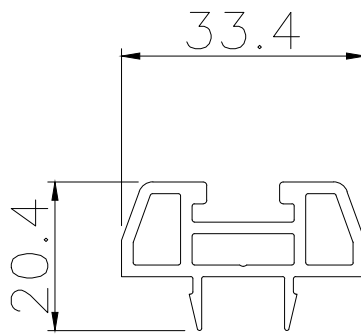
# Frame Head Attach



Material : PVC

no.19

# Frame Jamb Attach

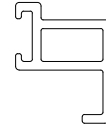


Material : PVC

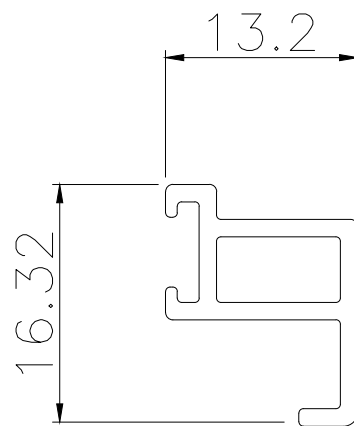


# no.20

## Vent Cover Attach

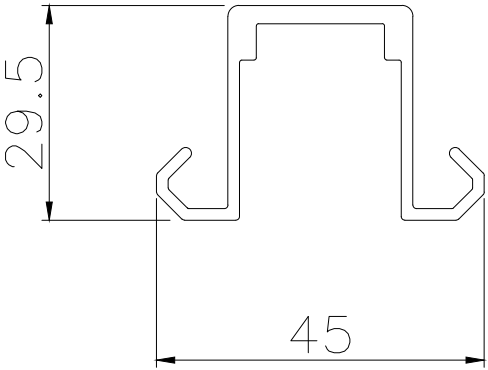


ACTUAL SIZE



Material : PVC

no.21  
Carriage Support



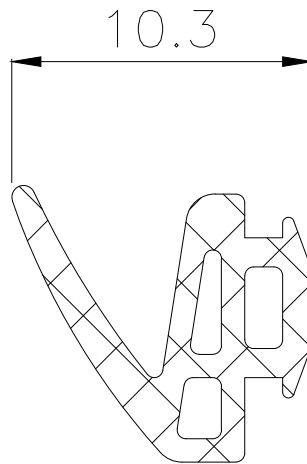
Material : PVC

no.22

# Vent Bottom/Stile Gasket



ACTUAL SIZE



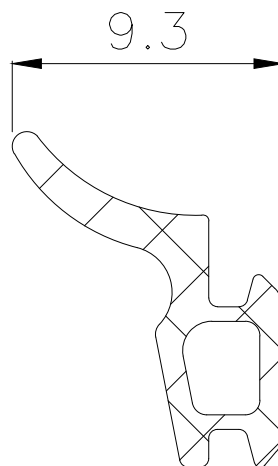
Material : EPDM / EPDM SPONGE

# no.23

## Vent Top Gasket



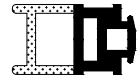
ACTUAL SIZE



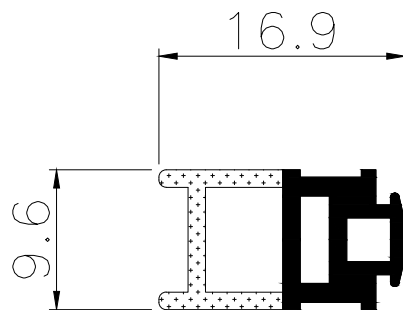
Material : EPDM / EPDM SPONGE

# no.24

## Center Cover Gasket



ACTUAL SIZE



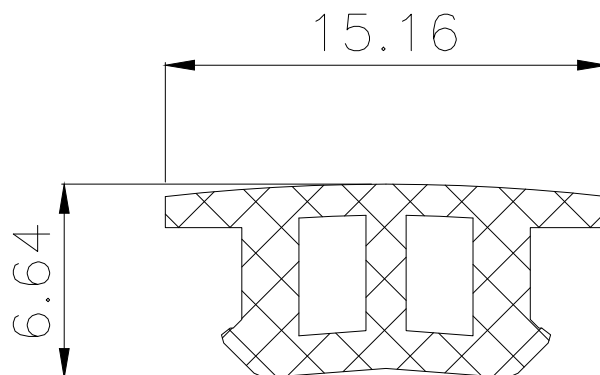
Material : EPDM / EPDM SPONGE

# no.25

## Frame Gasket



ACTUAL SIZE



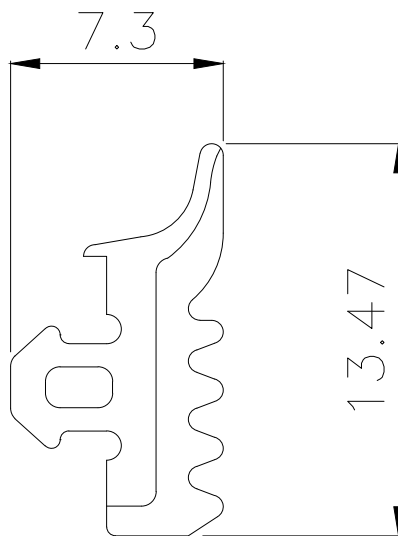
Material : EPDM / EPDM SPONGE

# no.26

## Outside Glazing Gasket



ACTUAL SIZE



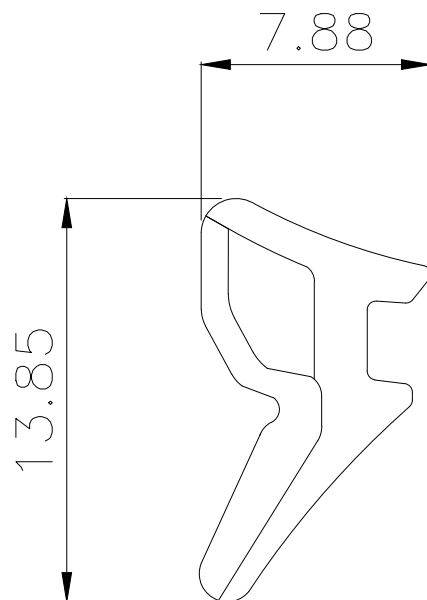
Material : EPDM / EPDM SPONGE

# no.27

## Inside Glazing Gasket



ACTUAL SIZE



Material : EPDM / EPDM SPONGE

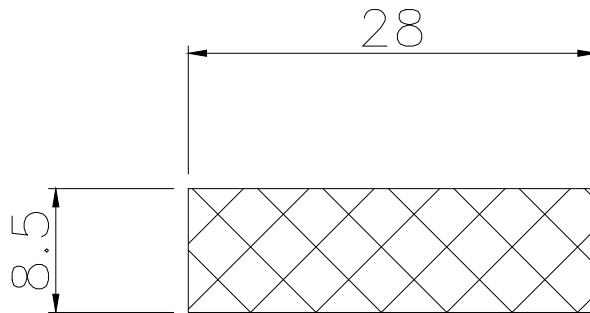


no.29

# Frame Sill Insulation Foam



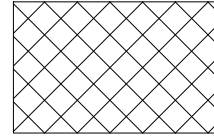
ACTUAL SIZE



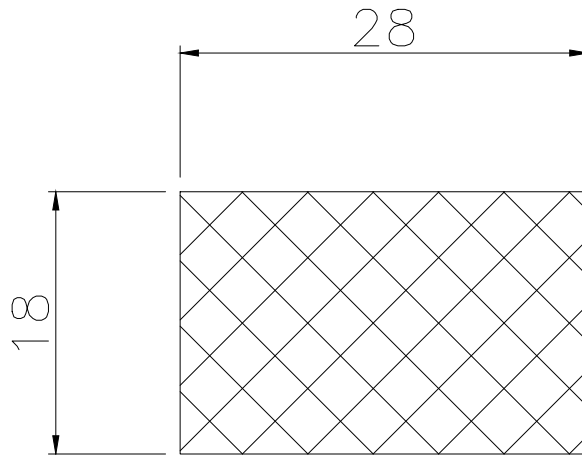
Material : Polyurethane Foam

no.30

# Frame Jamb Insulation Foam



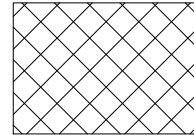
ACTUAL SIZE



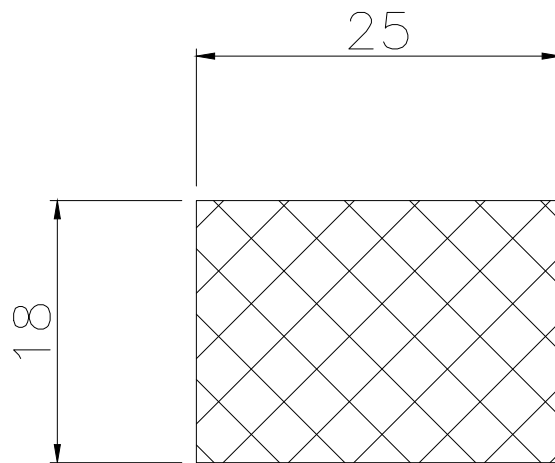
Material : Polyurethane Foam

# no.31

## Vent Top Insulation Foam



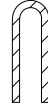
ACTUAL SIZE



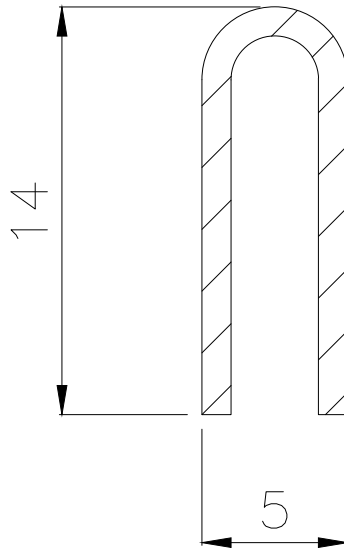


no.33

# Frame Sill Rail



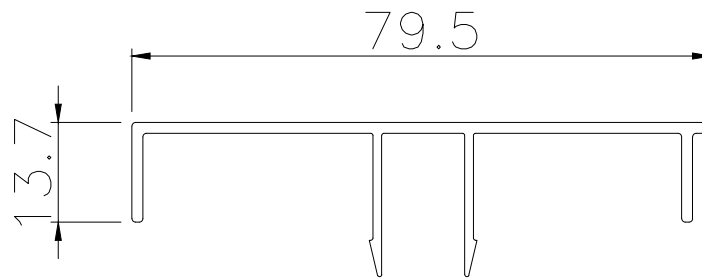
ACTUAL SIZE



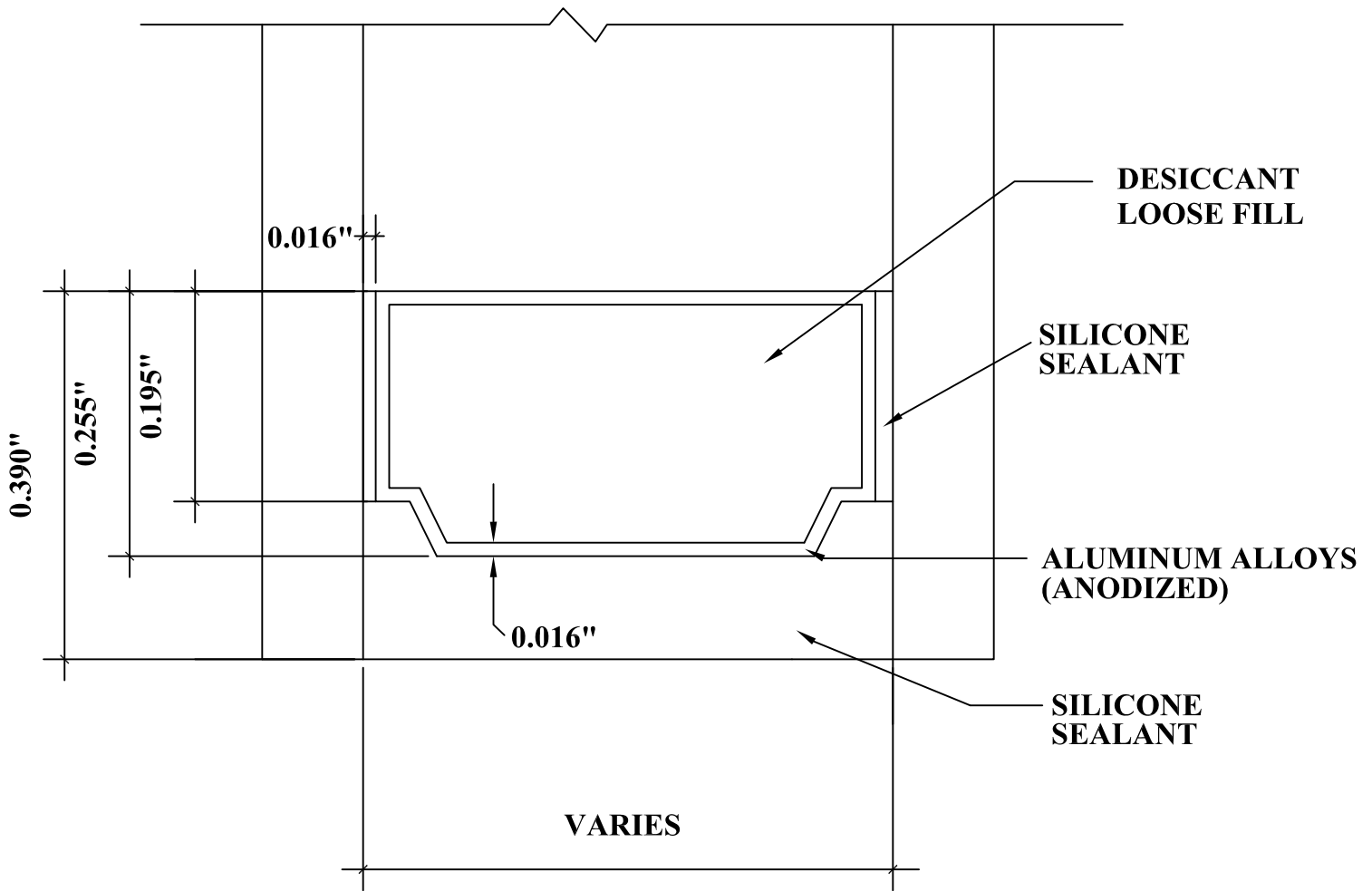
Stainless Steel

no.34

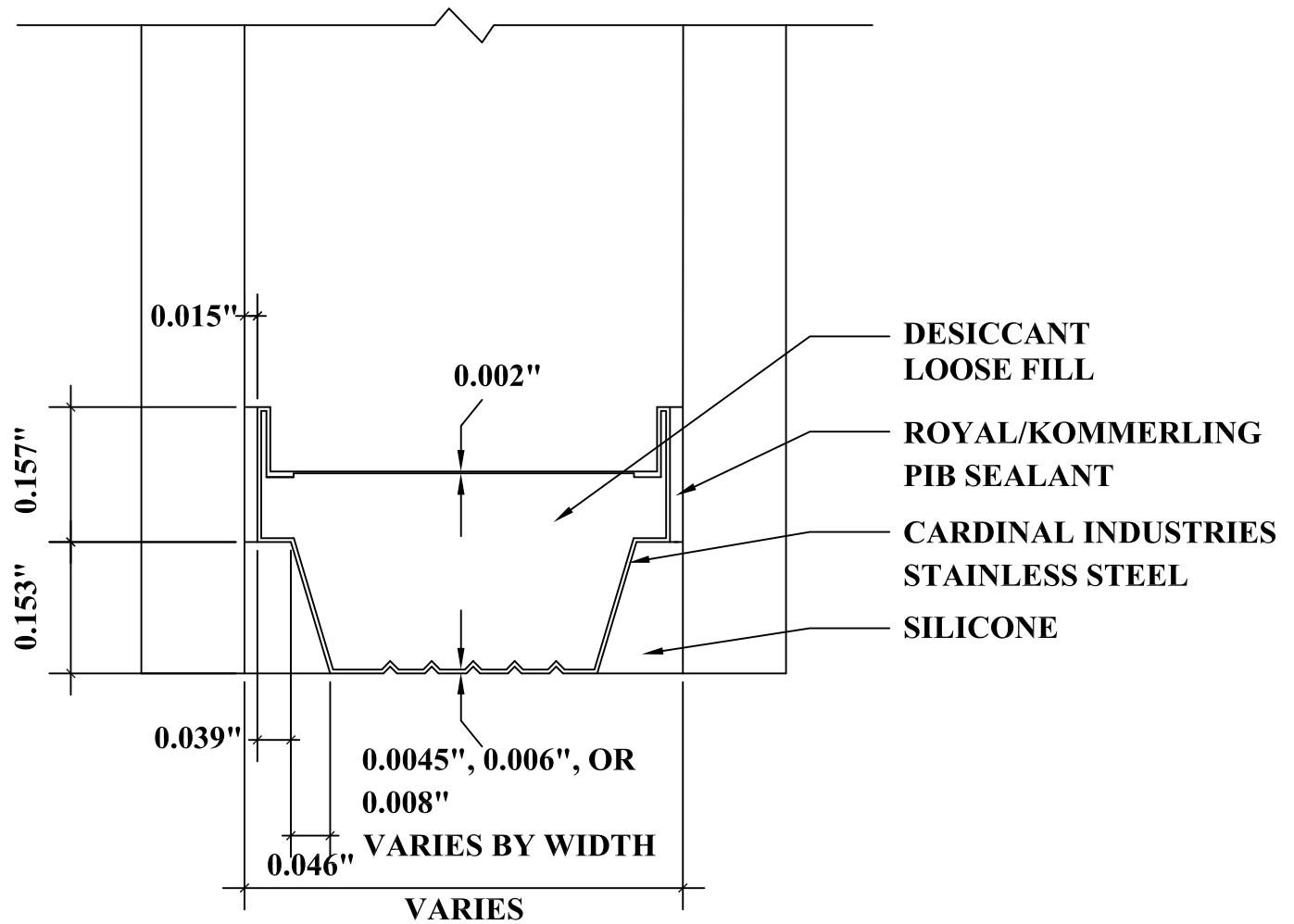
# Frame Jamb Cover 2



Material : Painted Aluminum Alloy

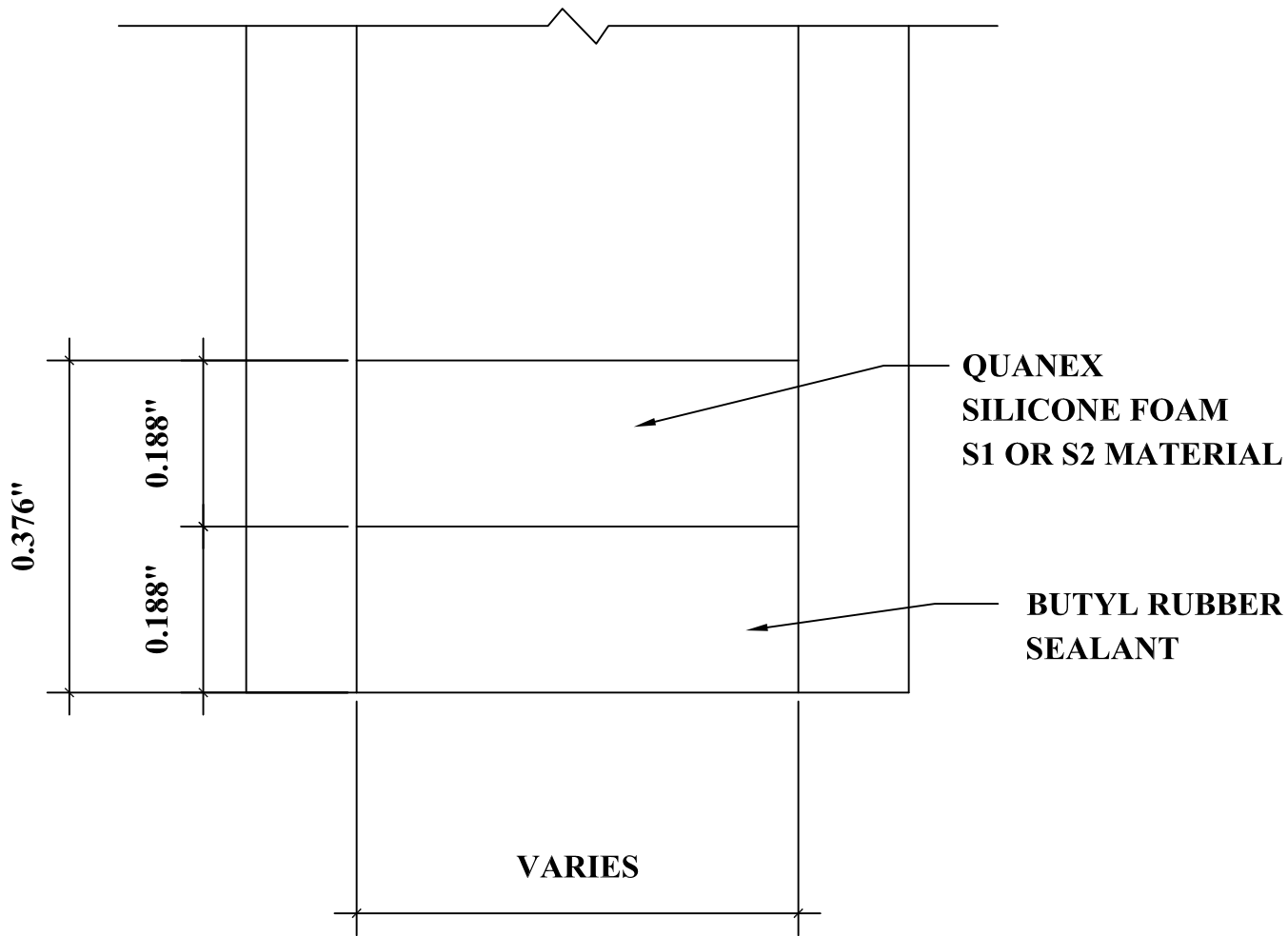


DETAIL FOR THERMAL MODELING OF ALLMETAL LPX ANODIZED ALUMINUM SPACER

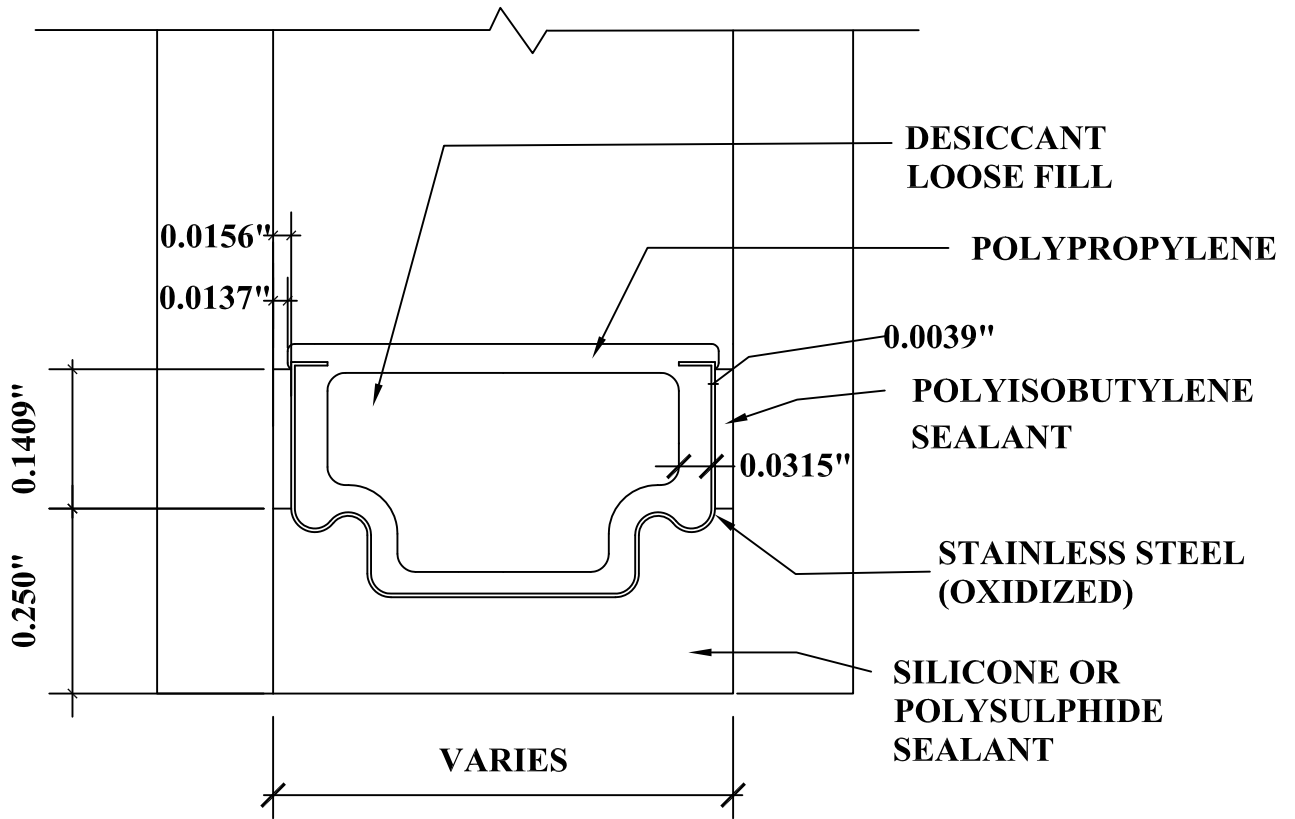


DETAIL FOR THERMAL MODELING OF  
CARDINAL ENDUR SPACER (SS-D)





DETAIL FOR THERMAL MODELING OF  
QUANEX SUPER SPACER PREMIUM (ZF-S)



DETAIL FOR THERMAL MODELING OF TECHNOFORM TGI SPACER - TIS (TS-D)



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**TEST REPORT FOR EAGON WINDOWS & DOORS CO., LTD.**

Report No: M3777.01-116-45 R0

Date: 07/12/21

**SECTION 8**

**REVISION LOG**

REVISION #	DATE	PAGES	REVISION
.01R0	07/12/21	N/A	Original report issue.

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