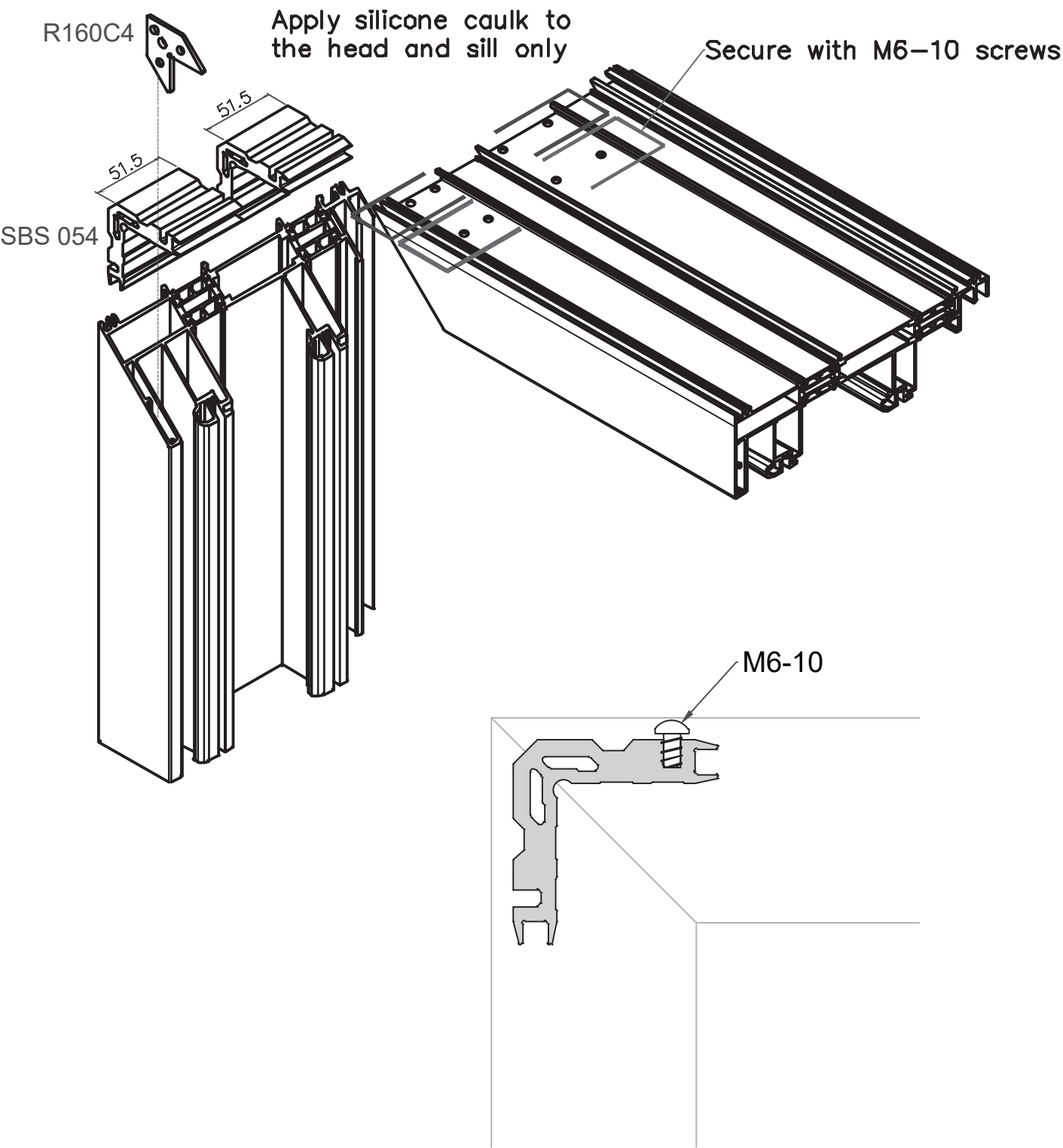


Frame Assembly

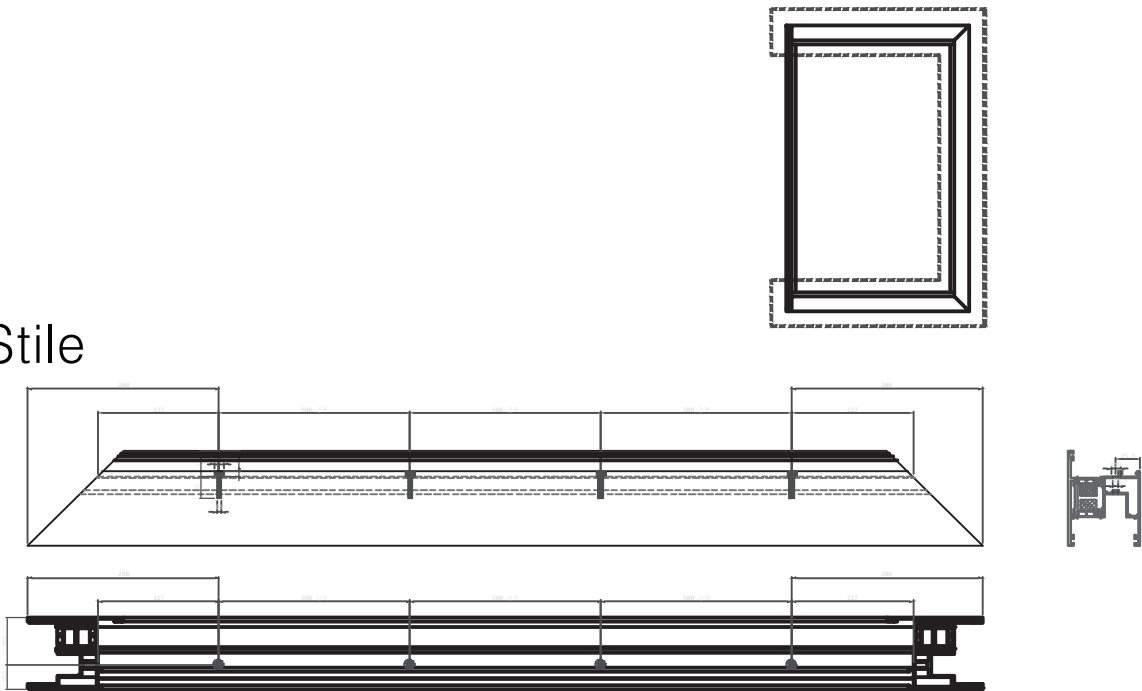
1. After fastening the cleats on all 4 sides of the frame, fix with screws.



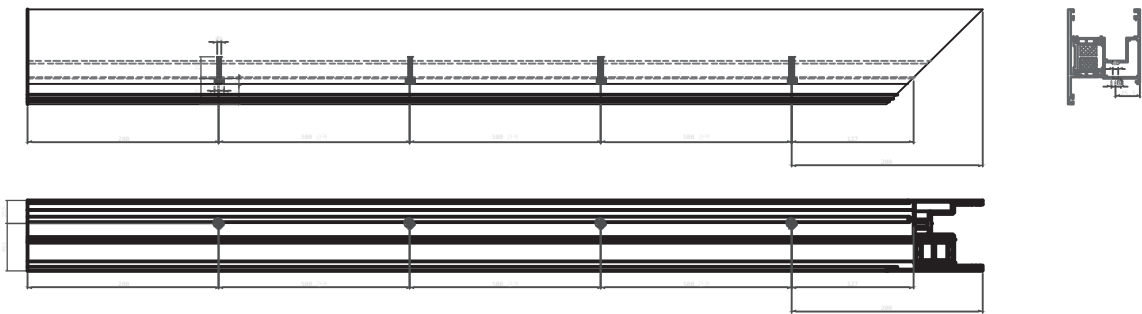
Securing the Fixed Vent

2. Drill screw holes on 3 sides of the Fixed Vent.

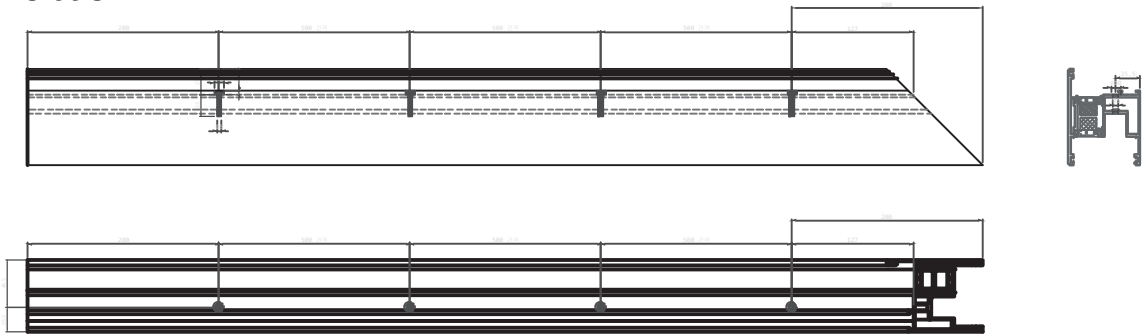
Stile



Top

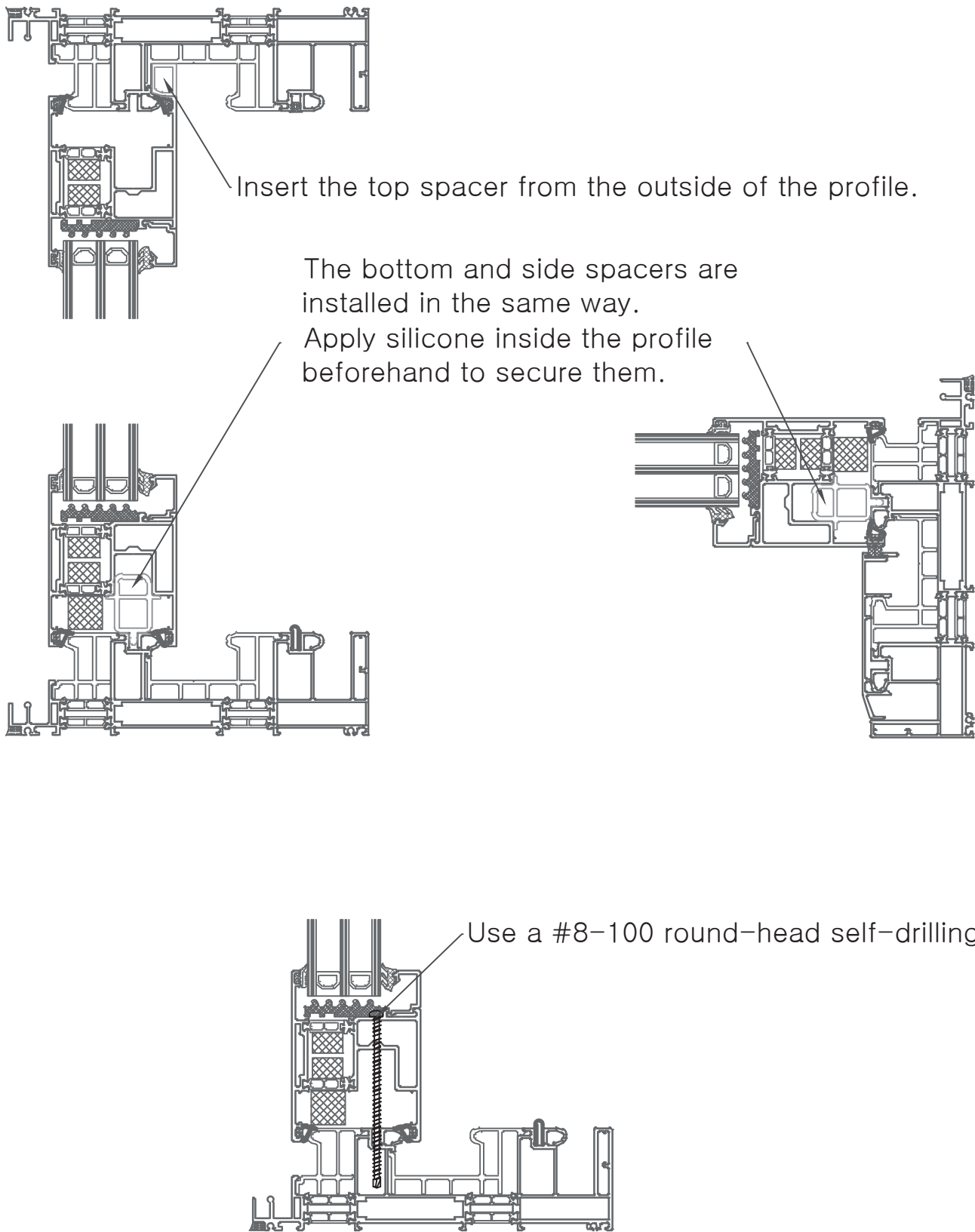


Bottom



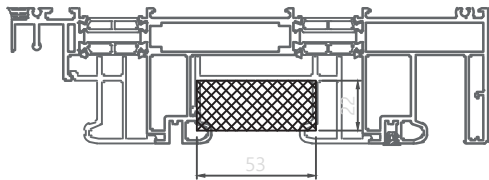
Securing the Fixed Vent

3. Insert the spacer between the Fix Vent and the Frame, then fix with screws.

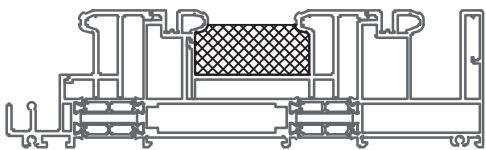
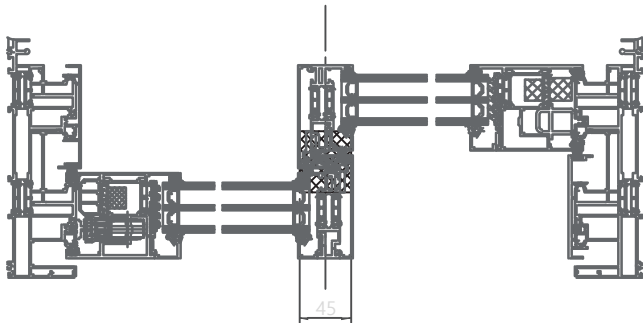
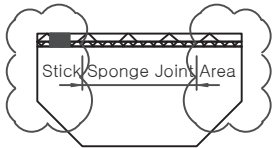


Frame Weatherstrip Fastening

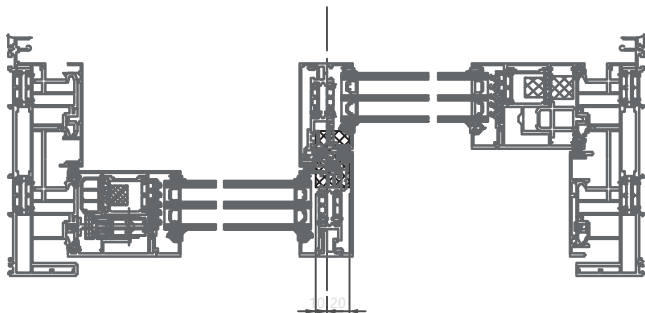
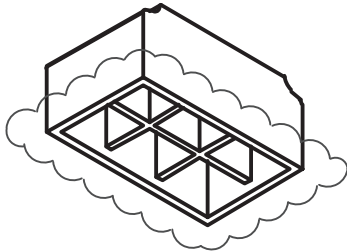
4. Fasten the top weatherstrip with screws (For L-type).



Lift the sponge in the designated area and insert the screw into the hole.

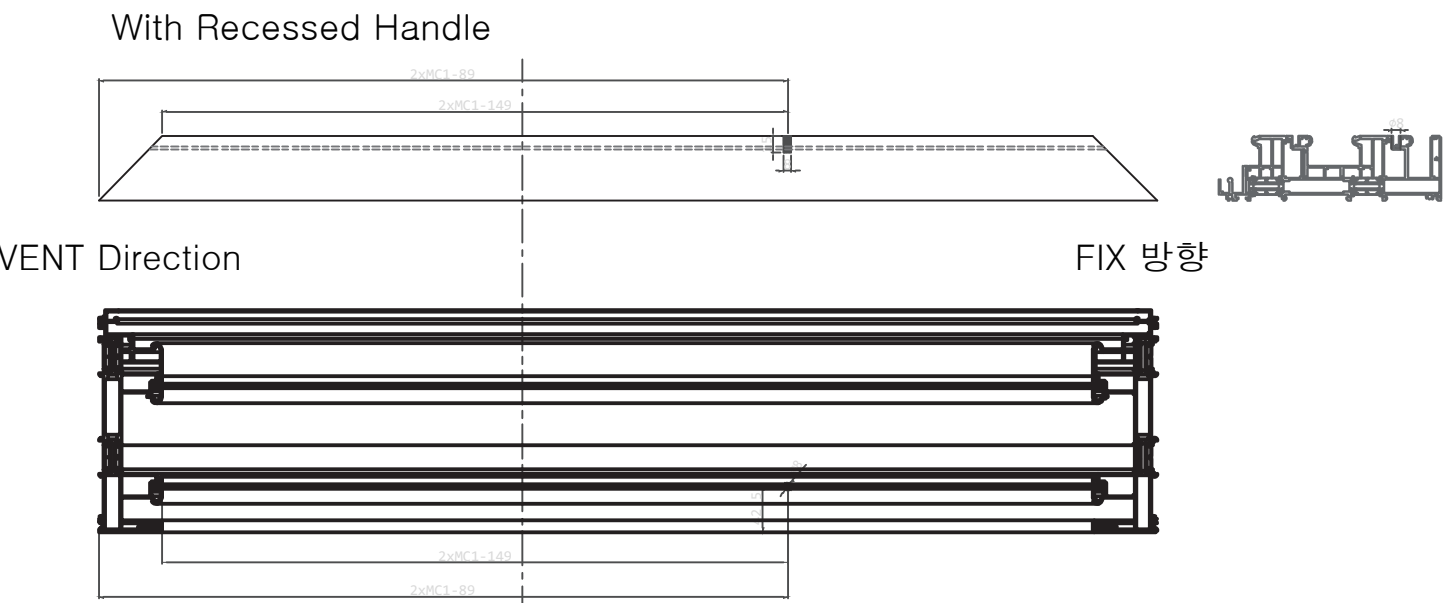
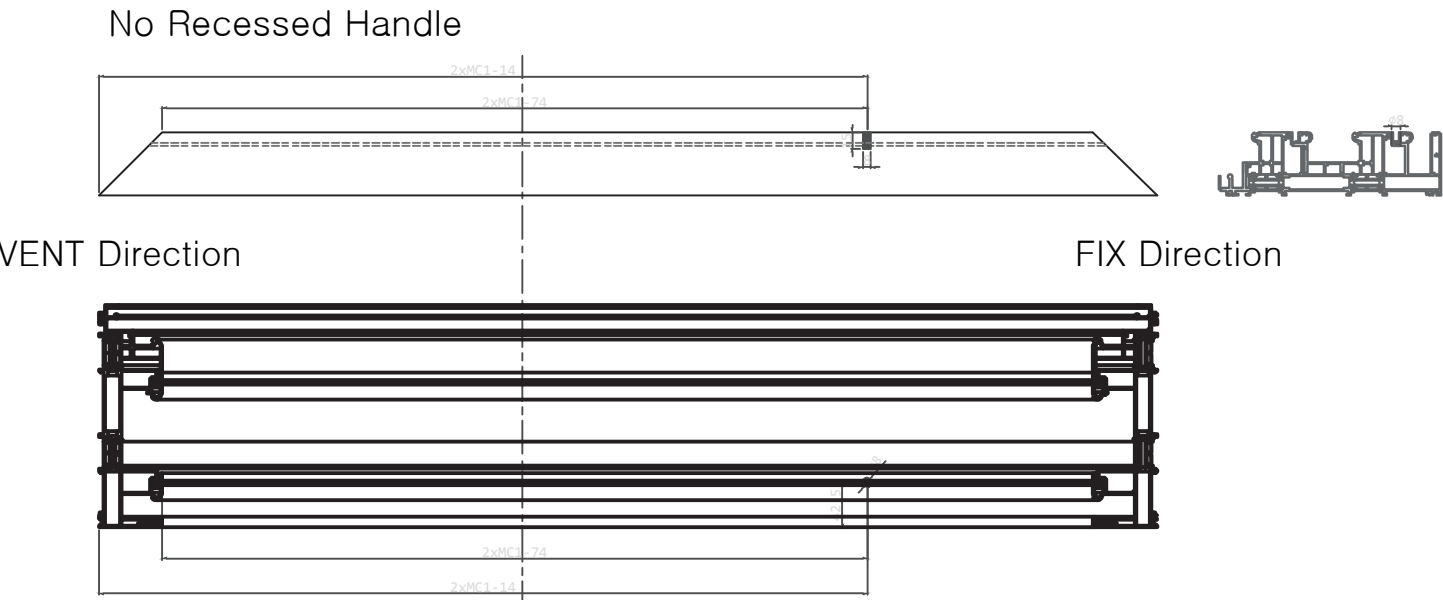


Apply silicone to the bottom and attach to the frame floor.



Stopper Fastening

5.If a recessed handle is present, drill a hole for the stopper, then secure it with a screw

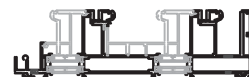


6. After drilling holes in the frame, fix to the wall with screws.

Technical drawing of a drainage system, showing a top view and a side view.

The top view shows a rectangular area with a central dashed line. A grid of points is shown along the bottom edge, with labels for $\text{Ø}8$ Drain Hole and $\text{Ø}4.5$ Drain Hole.

The side view shows a cross-section of the drainage system. It includes a label for $\text{Ø}8$ / $\text{Ø}4.5$ Drain Hole, indicating the size of the holes in the side view.



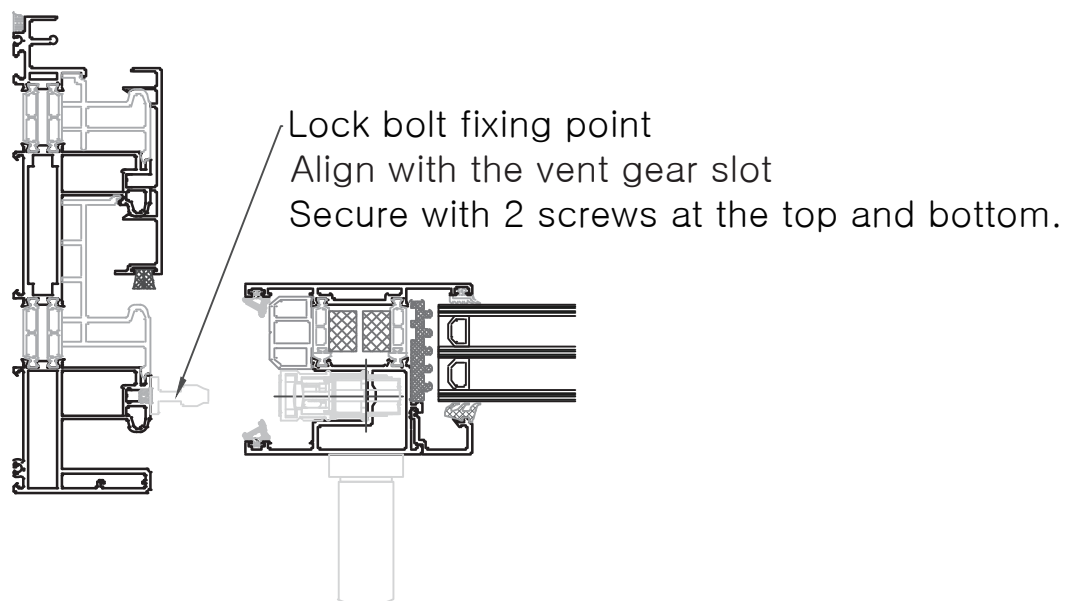
Technical drawings of the greenhouse structure. The top drawing is a side elevation of the roof, showing a gabled design with a #8 Drain Hole at the peak and #4.5 Drain Holes along the eaves. The bottom drawing is a floor plan showing the layout of the greenhouse, including the #8 / #4.5 Drain Holes along the perimeter and a central aisle.



Do not drill holes in the specified area of the Sill.

Securing the Lock Bolt

7. After inserting the Vent, secure the lock bolt, aligning it with the gear position.



Glazing & Finishing

8. To prevent bending of the vent stile, apply silicone caulk inside the mullion at the red-marked area before installing the glass.

After glazing, apply tape (marked in blue) for about 48 hours to maintain vertical alignment.

